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such a user-friendly, innovative GUI was undertaken during this Phase I by SRS				
Technologies. This Phase I SBIR contract has resultedgin a user-friendly, Windows-				
based GUI which meets and exceeds the performance objectives. This report summarizes the Phase I results and software capabilities. Visual TERMAP can import existing				
TERMAP input files or create new engine cycle configurations using the drag and				
drop interface. Visual TERMAP automatically tracks station numbers and TERMAP's				
Parameter Index Codes (PICs). Compressor and turbine maps can be scaled and plotted.				
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SRS Technologies 500 Discovery Drive Huntsville, AL 35806 (256) 971-7000

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Innovative Visual Modeling Environment for
Turbine Engine Reverse Modeling Aid Program

Innovative Visual Modeling Environment for Turbine Engine Reverse Modeling Aid Program

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Innovative Visual Modeling Environment for Turbine Engine Reverse Modeling Aid Program

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1.0—PROJECT SUMMARY

There is a need for an innovative Graphical User Interface (GUI), or Visual Modeling Environment, for the Turbine Engine Reverse Modeling Aid Program (TERMAP) which is used by DoD, NASA, and contractors for modeling gas turbine engine propulsion systems. Since TERMAP is based on cumbersome text inputs and outputs, it is difficult to learn and inefficient to use. The time required for new users to become competent in running TERMAP is extensive and costly.

The development of such a user-friendly, innovative GUI was undertaken during this Phase I by SRS Technologies. This Phase I Small Business Innovative Research (SBIR) contract for an Innovative Visual Modeling Environment for TERMAP has resulted in a user-friendly GUI that automates the cumbersome data formatting and processing required by TERMAP,

exercises TERMAP in single or batch mode. automatically reads the TERMAP output file, and graphs the engine performance results. SRS Technologies' TERMAP GUI provides a human-factorsengineered, user-friendly, graphical gas turbine engine modeling environment. Exhibit 1-1 shows the resulting Phase I entitled "Visual TERMAP". Deliverables include a working Windowsbased Demonstrator Software Program that setups the engine configuration, analyzes the configured simulation, and executes the graphics plotting software package. These processes occur seamlessly and are executed in the background. Visual TERMAP will improve the current modeling techniques for propulsion system performance prediction and allow parametric engine trade studies for optimal designs. This will likewise reduce development times and costs to the Air Force Research Laboratory (AFRL) and DoD for manned and unmanned air vehicle (UAV) applications.

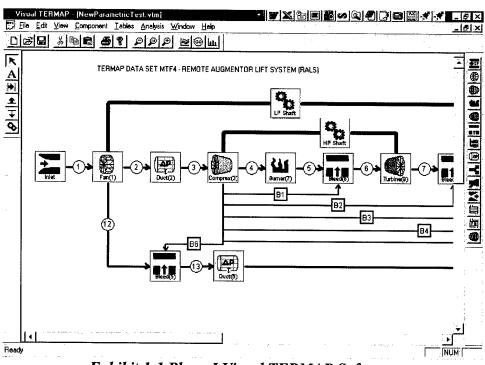


Exhibit 1-1 Phase I Visual TERMAP Software

2.0 — TECHNICAL OBJECTIVES

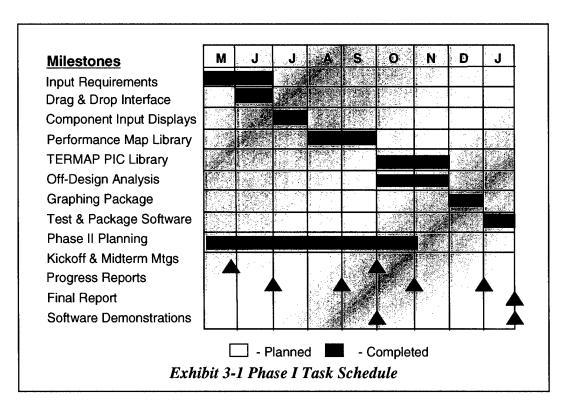
The objectives of this Phase I effort were as follows:

- Identify TERMAP input requirements.
- Develop engine cycle drag and drop interface, which automatically book keeps station and Parameter Index Code (PIC) numbers.
- Design and develop interface for mapping and scaling performance maps.
- Organize PICs into a library to be used in computing design and off-design points and specific outputs.
- Design and develop off-design input window for single and multiple cases.
- Integrate graphing package for displaying output data.

- Test and package Phase I Demonstrator Software.
- Perform Phase II planning for complete Visual TERMAP analysis package.

3.0 — TECHNICAL APPROACH

The overall objective of this Phase I effort was to demonstrate the benefits and feasibility of developing a GUI to make TERMAP a fully capable, user-friendly gas turbine propulsion modeling tool. The approach for accomplishing the Phase I objectives are summarized in **Exhibit 3-1**. These tasks were performed at SRS's Systems Technology Group facility located at 500 Discovery Drive NW, Cummings Research Park, Huntsville, Alabama.



4.0 — PHASE I RESULTS

The Phase I Visual TERMAP software successfully allowed the user to graphically construct engine cycle schematics, analyze basic engine design and off-design conditions, and graphically present the TERMAP results. The following sections describe the end results from each task.

4.1 — Task 1 - Identify TERMAP Input Requirements

During Task 1, the input requirements for exercising TERMAP were identified. These included the following:

- Required files and formats
- TERMAP's Namelist variables
- Engine component order
- Flow station order and numbering
- Engine component inputs/outputs
- Engine operating conditions
- PIC Library variables and indices

Identifying these requirements began with reviewing the TERMAP Manual. In addition, we attended an informal TERMAP training session at Wright-Patterson after the Kick-Off This training session was very Meeting. beneficial for two reasons: 1) we were provided a detailed explanation of an example turbofan cycle, and 2) we were provided a version of TERMAP that outputs all cycle variables and integrates well with our GUI. We also obtained useful inputs from TERMAP Users for developing several different areas of the GUI (i.e. PICs, Output We received Variables, etc...). TERMAP software (executable only) from both the AFRL and Allison, but only the AFRL TERMAP executable was used.

Component Library

Although TERMAP has 19 different types of engine components available, this includes two different splitter components, two different mixer components, and three different nozzle components. Since the type of splitter, mixer, and nozzle can be determined from it's position in the engine cycle, it was apparent that the GUI only needs to incorporate one type of splitter, mixer, and nozzle, and depending on where these are located in the cycle, the GUI will determine their exact type. For example, if a mixer is used in an engine cycle, the GUI will determine whether the mixer is used for a bypass or auxiliary flow, and then write the correct type to the TERMAP input file.

Splitter Behavior

For bypass flow from a fan or compressor, a splitter is no longer used. The bypass flow comes directly off the fan or compressor. The GUI inserts the splitter in the TERMAP input file as necessary. Within the GUI, a splitter is only to be used for creating auxiliary flow streams.

Inlet

An Inlet component was created for entering engine operating conditions. It is required to be the first component in an engine cycle, so that the GUI knows where to start the station numbering.

Split Fan Inlet

TERMAP incorporates a component for transferring flow computations to the fan tip. Thus, a Split Fan Inlet was created within the GUI to satisfy this requirement and simplify its use. The new Split Fan Inlet can be used for separating the fan blade flow path into hub and tip paths. It can also be used for other types of advanced cycles where an external flow is being introduced into the cycle.

Importing TERMAP Files

The GUI was designed from beginning to import existing TERMAP data files. When a file is imported, FORTRAN namelist variables are read and placed into a duplicated namelist variable that mimics structure the **TERMAP** common block. This ensures that all data is imported and saved including performance maps, tables, and additional design and offdesign cases. It was deemed essential that the user should be able to edit every variable in the engine cycle using the GUI. The most common variables are easily accessible, with access to the advanced variables as well.

Engine Component Parameters

TERMAP uses a combination of input values and performance maps to define each component. For operating conditions, the input performance parameters consist of variables ranging from altitude to flight velocity. Until Visual TERMAP was developed, the user was responsible for entering all input data into a Namelist format. This process was time consuming

and frustrating to the user. To simplify this process, the component inputs and operating conditions were identified and organized in a cohesive manner for the design of user-friendly input screens in Task 3.

4.2 — Task 2- Develop Engine Cycle Drag & Drop Interface

An engine cycle drag and drop interface was developed during Task 2. The Graphical Engine Cycle Analysis Tool™ (GECAT™) developed by SRS Technologies for the NASA Engine Performance Program (NEPP) utilized an object-oriented, drag and drop engine schematic interface. The C++ source code for GECAT was modified to interface with the TERMAP cycle flow path guidelines. The object-oriented design of Visual TERMAP is shown in **Exhibit 4-1**.

As noted in the TERMAP User's Manual, setting up compressor bleed flows are among the most difficult for the user to master. The configuration of bleeds was simplified using a drag and drop approach between the fan, compressor, and duct to the

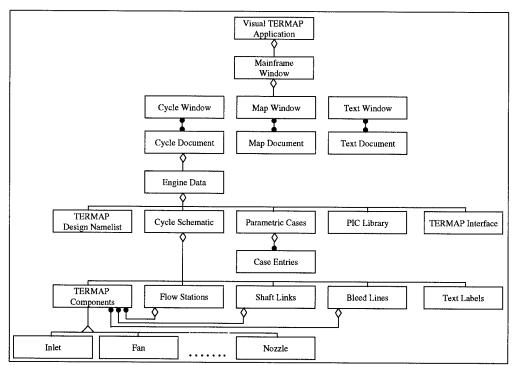


Exhibit 4-1 Phase I Object-Oriented Design

bleed reentry component. Overboard bleeds and externally-supplied bleeds can also be added. The bleed system was revised in TERMAP Version 12, and thus the GUI automatically converts existing data files using the old format to the new Version 12 format.

TERMAP determines how each compressor, fan, and turbine are connected by the user specifying the following type for each: low pressure, intermediate pressure, high pressure, and power turbine (turbine only). The GUI incorporates a Shaft Link window, which the user must specify which type of shaft each component is attached to.

Users are now protected from designing engines that do not adhere to the TERMAP software guidelines. The drag and drop schematic interface automatically catalogs

all station numbers and PIC numbers as new components are inserted into the model. This alleviates the tedious and error-prone book keeping that currently haunts users. **Exhibit 4-2** displays the drag and drop interface developed for Visual TERMAP.

4.3 — Task 3 - Design/Develop Component Input Displays

Task 3 incorporated the TERMAP component input requirements identified in Task 1 into the appropriate component input windows. Beginner and intermediate users of TERMAP tend to have a variety of problems entering correct input values for each component. To increase the user's efficiency, the component input

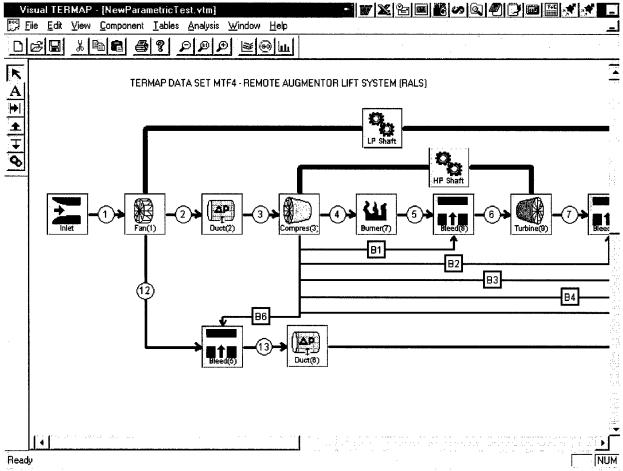


Exhibit 4-2 Phase I Engine Cycle Drag and Drop Interface

requirements were be organized in a cohesive manner to produce user-friendly input screen displays for each component. Tab pages are used within a component window to present the design input variables and the resulting output values in an organized fashion and thereby reducing information overload. Exhibits 4-3 – 4-15 display the component input windows of Visual TERMAP.

Split Inlet(3)	X
Design Outputs	
Mass Flow Rate:	lbm/s
Pressure Recovery: 0	O - Recovery O - Considered part of total fan 1 - Mil Spec. Recovery 2 - Use Subroutine ERAMX
Ambient Temperature	
Uses Std. Atmospheric Table. Er	nter Delta T-Ambient = 0
· ·	
a d	
·	
Defaults Close A	pply

Exhibit 4-4 Split Fan Inlet Component Properties Window

Compres(3)		<u>×</u>]
Design Outputs		4 4	
Efficiency:	0.88	%/100	
Pressure Ratio:	8.333		
Map Layer Parameter:	0		
Bypass Ratio:	0		
Power Extracted:	0	hp	
<u>D</u> efaults <u>C</u> lo	ose <u>A</u> pi	ply	

Exhibit 4-6 Compressor Component Properties Window

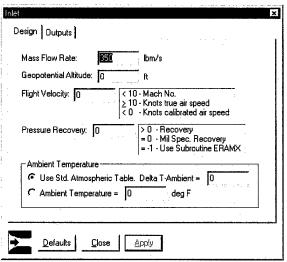


Exhibit 4-3 Inlet Component Properties Window

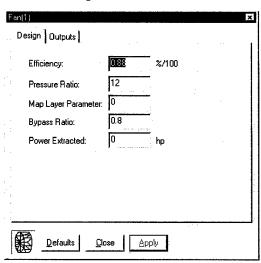


Exhibit 4-5 Fan Component Properties Window

Spiriter(2) Design Outputs		×
	I	
*		
))		
<u>D</u> efaults	<u>Close</u> <u>Apply</u>	

Exhibit 4-7 Splitter Component Properties Window

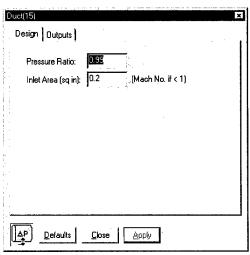


Exhibit 4-8 Duct Component Properties Window

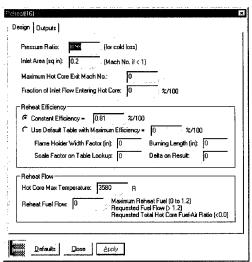


Exhibit 4-10 Reheat Component Properties Window

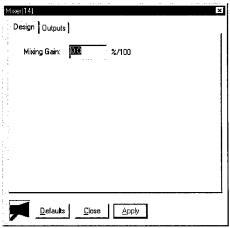


Exhibit 4-12 Mixer Component Properties Window

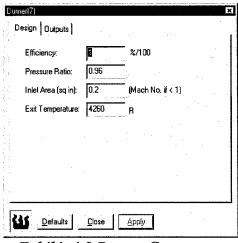


Exhibit 4-9 Burner Component Properties Window

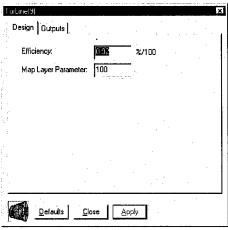


Exhibit 4-11 Turbine Component Properties Window

edi8 Outputs			
Case:	(0-based)	Total # 0	ases: 5
Variable		Value	Units
			:
		a see a see a see	
Variable Units:	€ English	C Metric (SI)	
<u>D</u> efaults	<u>C</u> lose	Apply	

Exhibit 4-13 Bleed Reentry Component Properties Window

Nozzle(18)	×
Design Outputs Nozzle Types	
Gross Thrust Coefficient: 0 Defaults Close Apply	

Exhibit 4-14 Nozzle Component Properties Window

4.4 — Task 4 - Design/Develop Interface for Mapping and Scaling Performance Maps

During Task 4, a Map Library was developed to list and display compressor, and turbine performance maps for an engine cycle. From this Library, the user can select and plot a performance map. Different levels of efficiency contour resolution can be used on the fan and compressor performance maps. Design and off-design points can be plotted on any performance map. The user can select whether to scale the map with TERMAP's calculated scale factors or with user defined

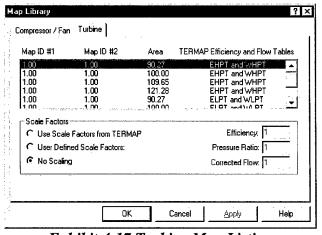


Exhibit 4-17 Turbine Map Listing in the Map Library Window

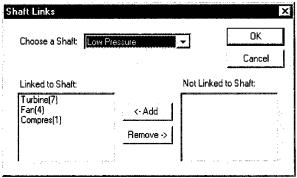


Exhibit 4-15 Shaft Component Configuration Window

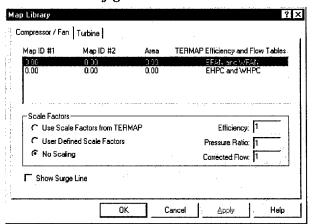


Exhibit 4-16 Compressor / Fan Map Listing in the Map Library Window

scale factors. The performance map can also be left unscaled. The user can change the titles of the x axis, y axis, and legend. The user can zoom in and zoom out on the performance map. Exhibits 4-16 - 4-17 shows the two different tabbed pages of the Map Library. Exhibits 4-18 - 4-19 displays

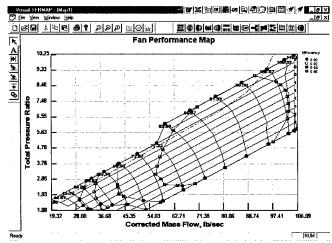


Exhibit 4-18 Fan Performance Map

two performance maps. Exhibit 4-20 shows the Graph Properties Window used to modify the titles of the axes and to display the design and off-design points on the performance map.

Also during Task 4, a graphical interface was developed for the **MAPCOMPR** program. This used program is to convert compressor data into a usable map tabulation for TERMAP. The user is responsible for entering all input data into a Namelist format, which can be confusing. Previously, the user was responsible for entering all input data into a complicated Namelist format, which can be confusing. To simplify this process, a Compressor Map Wizard Tool was developed to step the user through the required procedures needed to generate new maps and to scale existing maps. The Wizard Tool creates an input file and executes MAPCOMPR. All of the default values used MAPCOMPR are included in this Tool. Exhibit 4-21 - 4-23 displays the windows for the Compressor Map Wizard.

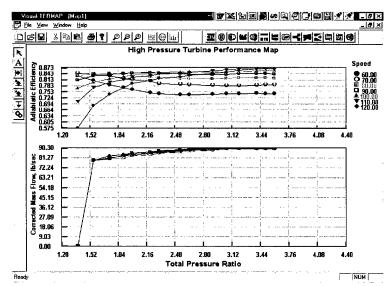


Exhibit 4-19 Turbine Performance Map

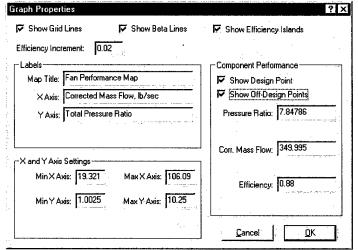


Exhibit 4-20 Graph Properties Window

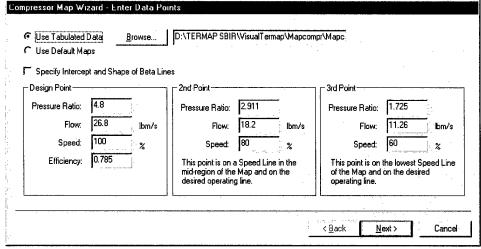


Exhibit 4-21 Compressor Map Wizard - Design Point Setup Window

Initial Guess for Intercept:	1	Initial Guess for Exponent 1
Increment Value:	10	Increment Value: 0
Bump Value:	0.05 %/100	Bump Value: 0.05 %/100
Matching Tolerance:	5e-005 %/100	Matching Tolerance: 5e-005 %/100
Max Change Per Iteration:	0.1 %/100	Max Change Per Iteration: 0.1 %/100
Damping Factor:	0.9	Damping Factor: 0.6
Max Iteration Count:	50	Max Iteration Count: 50

Exhibit 4-22 Compressor Map Wizard - Intercept / Beta Lines Setup Window

Compressor Map Wizard - Enter	New Desired De	Efficiency
Pressure Ratio:	4.8	Do Not Scale Efficiency
Speed:	100 %	C Polytropic Efficiency 0.785
Number of Speed Lines:	8	Number of Beta Lines: 13
Number of Pts per Speed Line:	4,5,7,7,8,7,	Beta Values:
Number of Speeds per Beta:	13	.7,.8,.85,.9,.95,1.0,1.05,1.10,1.15,1.20,1.25,1.3,1.4
		< <u>B</u> ack Finish Cancel

Exhibit 4-23 Compressor Map Wizard – Scaled Design Point Setup Window

4.5 — Task 5 - Design/Develop TERMAP PIC Library and Off-Design Window

In Task 5, the Parameter Index Code System (PICs) was organized into a useraccessible categorized library. When the user accesses a variable, which requires a PIC value, then the PIC library is displayed. The PIC library is a special feature of TERMAP used to define cycle parameters for design, off-design, table lookups, data matching, and output calculations. These PICs are located in a Common Block and are referred to by index number. There are exactly 2,288 different PICs for the user to select for different options during cycle analysis. Visual TERMAP's PIC interface presents a categorized list of the parameters. This augments the user in setting up off-design and data matching, and for viewing specific outputs. The user is able to select a variable name for the PIC instead of trying

to locate the appropriate index number. As mentioned in Task 2, the PIC numbers are automatically adjusted as new components are inserted into the engine model. The user never has to worry about station or PIC numbers changing. The TERMAP GUI writes the correct PIC index number into the input file for the specified operation (i.e. off-design). Exhibit 4-24 displays Visual TERMAP's Initial Design Case window, which allows the user to modify any input design variable.

Also accomplished in Task 5 was the design and development of the Parametric Cases window. The Parametric Cases window configures design and off-design cases. In order to setup design and off-design cases, the necessary parameters were identified and organized into different two tabbed pages in the Parametric Cases window (Basic and Advanced) to produce user-friendly input most common screen. The operating conditions and throttling variables were included in the Basic window, while the Advanced allows any window **TERMAP** engine cycle variable changed. The Parametric Cases window uses the PIC Library to set up the proper variables to define the Power Lever Angle (PLA). Exhibits 4-25 - 4-26 displays the two tabbed pages for the Parametric Cases window.

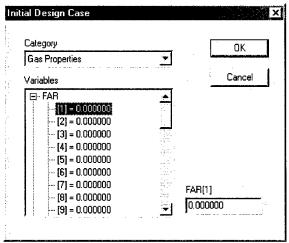


Exhibit 4-24 Initial Design Case Window

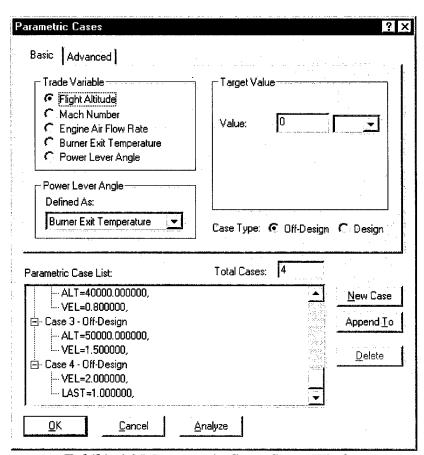


Exhibit 4-25 Parametric Cases Setup Window
- Basic Parameters

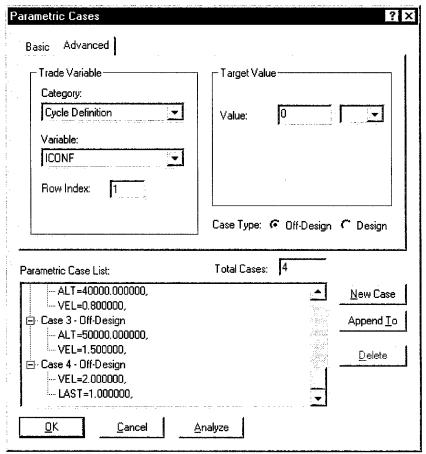


Exhibit 4-26 Parametric Cases Window - Advanced Parameters

4.6 — Task 6 - Integrate Graphing Package for Displaying Output Data

During Task 6, the Pinnacle Publishing Graphics Server SDK was integrated into Visual TERMAP to make graphs and charts within the software (see Exhibit 27). Visual **TERMAP** provides engine performance parameters, component input and output data, station properties, and other pertinent information to the Graphics Server. The Graphics Server uses this data to produce graphs and charts which can be used in other applications (i.e. Microsoft® Word, Microsoft® Power Point, etc...). This capability is very useful when the user is

preparing for demonstrations and briefings. **Exhibit 4-28** shows a graph displaying the gross thrust of several off-design cases from Visual TERMAP.

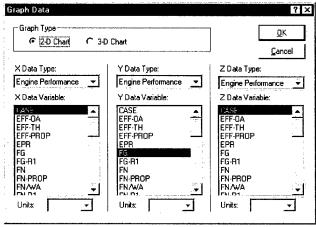


Exhibit 4-27 Interface to Pinnacle Publishing Graphics Server

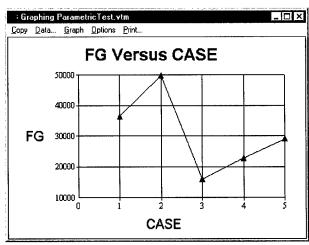


Exhibit 4-28 Graphing Design and Off-Design Cases in Visual TERMAP

4.7 — Task 7 - Test and Package TERMAP GUI Demonstrator Software

TERMAP In Task 7, Visual (Demonstrator Software) was tested to ensure that it could properly import the Turbofan example file provided AFRL/PRTA. It was also tested to ensure that the Turbofan example could recreated in Visual TERMAP. Visual TERMAP has the capability to analyze other engine configurations in addition to the example Turbofan engine cycle; however, it has not been tested for these other engine cycles. The Visual TERMAP software program has been packaged on diskette for delivery with the Phase I Final Report. Visual TERMAP demonstrates the time saving-benefits and utility of a user-friendly, cohesive gas turbine engine propulsion modeling tool. The Demonstrator Software sets up the engine configuration, analyzes the configured system, and executes the graphics plotting software package. These processes occur seamlessly and execute in the background. Warning and error messages are displayed as required. Demonstrator Software features the ability to display and execute almost any TERMAP-compatible engine model. This ability demonstrates the benefit and utility of graphically visualizing the engine schematic, executing the TERMAP simulation, and graphing engine performance.

Microsoft[®] Visual C++ was the software development environment used to develop the majority of Visual TERMAP. It allows rapid prototyping of graphic resources. Visual C++ is based on the Microsoft[®] Foundation Classes (MFC). The MFC library was used extensively to minimize software implementation.

Because of the low cost, availability, and high performance of today's IBM-compatible personal computers (PCs), the Software Demonstrator was developed for a PC running Microsoft[®] Windows 95, 98, or NT. The performance of a PC has been proven to be more than ample to execute TERMAP models.

4.8 — Task 8 - Phase II Planning

During Phase I, the foundation for the Phase II Visual TERMAP was designed, developed, and tested. The Demonstrator Software was the initial step for beginning SRS identified features to be implemented the Phase II. These features (data matching, reverse engine modeling, etc...) were documented along with possible screen displays in the Phase II proposal that was submitted to AFRL/PRTA on October On January 6, 2000, SRS 28, 1999. received notification from AFRL stating that we were not initially selected for Phase II funding. AFRL and SRS are seeking other avenues for potential funding.

5.0 — CONCULSION & PHASE I DELIVERABLES

The Phase I SBIR contract for the Innovative Visual Modeling Environment for Turbine Engine Reverse Modeling Air Program has resulted in a user-friendly, Windows Based, innovative GUI which meets and exceeds the required performance objectives. The Phase I Visual TERMAP software successfully performs the following:

- Imports existing TERMAP input files (including the Turbofan test file)
- Creates new engine configurations with the engine cycle drag and drop interface (including the Turbofan cycle)
- Automatically tracks station and Parameter Index Code (PIC) numbers.
- Plots and scales component performance maps with operating lines
- Uses a PIC Library for configuring design and off-design points and computing specific outputs.
- Analyzes the configured engine cycle.
- Performs design and off-design trades.
- Executes the graphics plotting software package.

SRS is now prepared to further develop Visual TERMAP to meet the objectives set forth by the Phase II portion of the project. The successful development of the Phase I Visual **TERMAP** and SRS's prior Windows-Based GUI development expertise experience demonstrate the required to successfully implement the objective of the full-scale GUI required for Phase II.

Report Deliverables:

- Kickoff Briefing
- Interim Progress Reports (4)
- Midterm Briefing
- Final Report

Software Deliverables:

 Visual TERMAP Demonstrator Software Program